



Mercedes Textiles Limited

"Flowing with Technology"

5838 Cypihot
Saint Laurent, Quebec
Canada, H4S 1Y5
Tel : 514-335-4337
Fax : 514-335-9633

Fire Boss®

All Synthetic Forestry Hose
300 PSIG / 2070 kPa Service Pressure
Superior Performance & Durability

OUR MOST RUGGED ALL SYNTHETIC, SINGLE JACKET FORESTRY HOSE, C/W OUR YELLOW PERMATEK™ TREATMENT AND OUR "LOWEST FRICTION LOSS" LINING.



Applications

- ▶ Industrial and Forestry Applications Hose
- ▶ Wildland Brush Fire Truck Attack Hose
- ▶ High-Rise Hose Kits, Attack Hose
- ▶ Cottage & Forestry Home Values Protection Hose

Features and Benefits

- ▶ Tough and ready for action but light in weight.
- ▶ Our Patented Mertex® lining process produces an amazingly thin but smooth inner waterway, yielding an extremely low friction loss for maximum flow.
- ▶ Standard Strobe Yellow Permatek™ HP treatment for greater visibility & abrasion resistance and greatly reduces moisture absorption through the jacket.
- ▶ Resistant to most chemicals, petrol products, ozone & U.V. exposure, hydrolysis, and rot & mildew.
- ▶ Meets or exceeds all performance requirements of NFPA 1961, Underwriters' Laboratories of Canada Spec S518.1, Factory Mutual and USDA Spec 5100-187 for 1" (25mm) and 1 1/2" (38mm).
- ▶ Meets or exceed all performance requirements of U.S.D.A. spec 5100-187B Type II.

Patented Mertex® Lining Process

- ▶ Welds the lining directly to the textile while the hose is being woven.
- ▶ Locks fibers together for greater strength while still allowing for a high flexibility.
- ▶ Creates a virtually inseparable bond without the use of adhesives. Huge advantage over competitors.
- ▶ Yields an extremely low friction (pressure) loss because the Mertex® process fills the corrugations of the weave, which creates an amazingly thin and smooth waterway.
- ▶ Mertex® lined hose produces lower elongation under pressure. This means less pull back when water is suddenly shut-off, resulting in a safer hose to work with.
- ▶ Permits manufacturing to special lengths. Consult factory for details.

Permatek™ Treatment

- ▶ Locks fibers together for greater strength, reduces water pickup and absorption.
- ▶ Provides protection against abrasion.
- ▶ Provides resistance to Petroleum products and Ozone.
- ▶ Provides for shorter drying times.



Mercedes Textiles Limited

"Flowing with Technology"

Bid Specifications

How to Specify Fire Boss®

5838 Cypihot
Saint Laurent, Quebec
Canada, H4S 1Y5
Tel : 514-335-4337
Fax : 514-335-9633

Scope:

- ▶ Hose manufactured to this specification shall be of superior quality in both workmanship and raw materials. Within the scope of a single jacket construction the hose shall be resistant to wear and tear. The hose shall not deteriorate from the effects of aging.

Construction and Features:

- ▶ The hose shall be of single jacket construction.
- ▶ The jacket shall be a tight twill weave made with 100% high tenacity polyester spun yarn to assure maximum strength to weight ratio, and excellent abrasion resistance.
- ▶ The hose outer jacket shall have a minimum filler yarns of 10.4 per inch (409 per Meter)
- ▶ The hose shall be resistant to most chemicals and petrol products, rot & mildew, hydrolysis, and resist deterioration due to exposure to UV-rays and ozone.

Performance:

- ▶ The hose, in all sizes, shall have minimum service, test, and burst pressures as specified in the Technical Chart. Hoses which do not meet these minimum pressures, shall not be considered as meeting this specification.
- ▶ The 1 1/2" (38 mm) hose shall be capable of flowing 70 US GPM (264 LPM) with a maximum pressure loss of 10 PSIG (69 kPa) per 100' (30.48M). A hose with a friction loss greater than this shall not be considered as meeting this specification.
- ▶ The hose jacket shall be abrasion resistant, highly flexible, and very snag resistant.
- ▶ There shall, be no defects, dirt, knots, lumps or other irregularities affecting the performance of the hose.
- ▶ The hose must resist kinking and remain flexible in a temperature range of -60° F to 140° F (- 50° C to 60° C).
- ▶ Twisting and warping shall be at least 100% better than required, by the applicable NFPA standards.
- ▶ The hose shall not rise up from the test surface

Lining:

- ▶ The hose lining shall have excellent resistance to most chemicals, petrol products, ozone and U.V.
- ▶ The hose lining shall be capable of being approved for potable water, when so ordered.
- ▶ The thermoplastic lining material used for this specification shall have a flawless record in the fire hose industry.
- ▶ The hose jacket shall be lined by the patented Mertex® method without the use of adhesives or backing material, to lock the fibers in place. The lining material in its molten state shall fill the corrugations of the weave fusing to every warp and filler thread and provide a very smooth and low friction waterway. No adhesive or backing material shall be used to bond the lining and it shall yield maximum flow with minimum friction loss. An inner hose manufactured by inverting an exterior coated hose shall not be considered as meeting this specification. Hose manufactured with the use of adhesives or backing for bonding the liner, or hose made with rubber liners shall not be considered as meeting this specification.

Treatment:

- ▶ The jacket shall be Permatek® treated for greater abrasion resistance, improved visibility & reduced moisture pick-up.

Standards:

- ▶ Fire hoses manufactured to this specification shall meet or exceed all performance requirements of NFPA 1961, Underwriters' Laboratories of Canada Spec S518.1, Factory Mutual and USDA Spec 5100-187 for 1" (25mm) and 1 1/2" (38mm).

Technical Chart

Hose Spec	Trade Size		Bowl Size		Wt. 100' (30.5M) Un-coupled		Coil Diameter 100' (30.5M)		Service Pressure		Proof Pressure		Burst Pressure	
	In.	mm	In.	mm	Lbs	Kg	In.	Cm.	PSI	kPa	PSI	kPa	PSI	kPa
750	1.00	25	1 5/32	29	8.8	4.0	17.0	43.2	300	2 070	600	4 140	1 000	6 900
751	1.50	38	1 11/16	43	13.0	5.9	17.0	43.2	300	2 070	600	4 140	1 000	6 900
752	1.75	44	1 7/8	48	15.5	7.0	17.0	43.2	300	2 070	600	4 140	1 000	6 900